

Best Practices in Multishift Operations Training

# **Description**

#### Introduction

This course will reveal how the world's most successful companies manage multiple-shift and 24-hour operations to deliver world-class people and process performance. All industries are highly competitive so in order to compete successfully, 24-hour operations must continuously improve to achieve the highest possible standards at all times.

For a facility to operate safely and efficiently 24/7, it is necessary to apply shift working best practices. Multiple-shift operation poses a challenge because of the potential for fatigue and disconnects caused by the fact that the personnel are changing every few hours. This can result in a significantly increased risk of incidents and operational problems such as reduced throughput, poor communication and increased levels of waste.

#### This course will feature:

- Why 24/7 operation needs multiple-shift working
- How Shift working introduces extra challenges
- · Communication and leadership for shift working
- Why shift working increases risk from fatigue and at changeover
- Development of strategies to manage shift risks & issues & become a world-class 24/7 operation

## **Objectives**

- Recognize and appreciate the issues associated with 24/7 shift operation.
- Identify strategies to deal with the issues.
- Benchmark your performance against that of world-class facilities & explore alternative shift schedules.
- Develop effective Shift Supervisors.
- Create an Action Plan for continuous improvement back at work.

#### Content

## **Day One**

## Understanding the issues associated with shift working

- Shift Working Self-Assessment How does your operation measure up?
- Communication
- Continuity of operation and Consistency of approach
- · Benchmarking against world-class operations
- Shift-to-shift handover
- Fatigue and its consequences and other People issues

## Sharing the specific issues of the course delegates

#### **Case Studies**

#### **Day Two**

## Effective Communications, Effective Shift Handover & Continuity of Operation

- · Deliver effective management communication to all shifts
- Improve shift leader-team communications
- Develop effective interfaces across shifts
- Best practices for effective shift handover and Start of shift meetings
- Teamwork
- · Effective standard operating procedures
- Training and developing Shift Teams

#### **Case Studies**

## Day Three

# Developing Effective Shift Supervisors, Continuous Improvement/Kaizen in 24-Hour Operations

- Evolution of the role of supervisor
- Training and developing effective supervisors
- Benchmarking performance of supervisors
- Understanding CI
- Workplace organization, 5S and TPS
- Management visibility/GEMBA

#### **Case Studies**

## **Day Four**

## Dealing with Fatigue, Pros and Cons of Different Shift Systems

The body clock and circadian rhythms

- Causes of fatigue & Fatigue Countermeasures
- Ergonomics
- · History of shift working
- Alternative Shift Schedules
- Analysis of delegates' shift schedules and issues

#### **Case Studies**

## **Day Five**

## **Dealing with People Issues on Shift**

- Managing performance
- Dealing with poor performance
- Improving Motivation and Counseling
- Discipline
- · Consistency of approach

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**Case Studies** 

